



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D205-564-011
Job Sheet 190894



008836

Part No: D205-564-011

Job Qty: 2 pcs

Part Name: Bell Medium Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/19/19

Job Tracking No:

Due Date: 3/26/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV I SHEET 27 IPP F 00.01.20 Changed pick list, MPP 2019, CHG006 EC IPP Rev:G 06-08-28 As per
Rev E JLM IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC IPP Rev:I 08-10-01 New Manufacturing
Method JLM Verf By:EC IPP REV:J 15.06.05 as per ecn15-574/chg009 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		3/26/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: (613) 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S166163



Part: D205-564-011

Job No: 190894

Serial No/Batch: S166163

Revision:

Inspector:

Exp Date:

Instructions:

TC STC SH96-42 Issue 44
FAA STC SR005711

MAR 26 2019

Plex 2/19/19 2:32 PM Dart.lajeunesse.marie

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120	QC 4	2 pcs	3/26/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	9-89 DAS 69
					QC 4 - 9	
					QC 4 - 46	
130	Packaging 3-1 - Stock - B4B	2 pcs	3/26/19	0.00 0.00	Packaging 3 - 1 - B4B	9-89 DAS 69
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
135	DC - 1 - B4B	2 pcs	3/26/19	0.00 0.00	DC - 1 - B4B	DAS 21
					DC - 2 - B4B	MAR 27 2019
140	QC 21 - FG	2 pcs	3/26/19	0.00 0.00	QC 21 - FG - 21	9-89
					QC 21 - FG - 70	
					QC 21 - SA - 53	DAS 21 MAR 27 2019
Part Op 120 - (QC4- 100% Inspect kits for completeness)						DAS 21
Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D205-564-011						PPP
LOCATION: FG015						
135 - Photocopy blue file and type labels per PPP D205-564-011 CHG009						
140 - (QC21- Final Inspection - Work Order Release)						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	60 40 Ea (20 ea)	110-Packaging 1 - Pick Kit	5134436
D2274	Radius Block	60 40 pcs (20 ea)	110-Packaging 1 - Pick Kit	5153948 242 5155822 x 18
D2521	Individual Bearpaw	60 4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5163050
D2529	Washer	60 40 pcs (20 ea)	110-Packaging 1 - Pick Kit	5148345
D3544-041	Clamp	12 8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5131354
D4060-1	Ski Clamp, Top	24 16 pcs (8 ea)	110-Packaging 1 - Pick Kit	5137180
D4061-1	Ski Cushion	24 16 pcs (8 ea)	110-Packaging 1 - Pick Kit	5160078
MS21042L4	Nut	60 40 Ea (20 ea)	110-Packaging 1 - Pick Kit	5149819
NAS1149D0463J	Washer	60 40 Ea (20 ea)	110-Packaging 1 - Pick Kit	5157445

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-15A	40	394	0
	D2274	40	71	0
	D2521	4	1	0
	D2529	40	643	0
	D3544-041	8	14	0
	D4060-1	16	35	0
	D4061-1	16	149	0
	MS21042L4	40	2,507	0
	NAS1149D0463J	40	3,316	0

Part Specifications

Specifications could not be found.

Plex 2/19/19 2:32 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					